

# WELD A118: ARC AND OXYACETYLENE WELDING PRACTICE LEVEL 4

Item	Value
Curriculum Committee Approval Date	11/15/2017
Top Code	095650 - Welding Technology
Units	1-2 Total Units
Hours	54-108 Total Hours (Lab Hours 54-108)
Total Outside of Class Hours	0
Course Credit Status	Credit: Degree Applicable (D)
Material Fee	Yes
Basic Skills	Not Basic Skills (N)
Repeatable	No
Open Entry/Open Exit	No
Grading Policy	Standard Letter (S)

## Course Description

A level four laboratory class to develop skills in arc, oxy-acetylene, and GMAW welding. PREREQUISITE: WELD A100 or WELD A101 or concurrent enrollment. Transfer Credit: CSU.

## Course Level Student Learning Outcome(s)

1. Weld GTAW in the flat position.
2. Cut materials using various thermal cutting processes
3. Weld FCAW in the flat position.

## Course Objectives

- 1. Demonstrate FCAW in the flat position.
- 2. Demonstrate pipe welding on horizontal plane rolled position (1G)
- 3. Demonstrate tube welding
- 4. Demonstrate GTAW in the flat position.
- 5. Demonstrate thermal cutting.

## Lecture Content

Shielded Metal Arc Welding Vertical position Overhead position Oxygen Acetylene Welding Tubing Pipe Thermal cutting Flux Cored Arc Welding Set up welding equipment Flat position Gas Tungsten Arc Welding Set up welding equipment Flat position

## Lab Content

Shielded Metal Arc Welding Vertical position Overhead position Oxygen Acetylene Welding Tubing Pipe Thermal cutting Flux Cored Arc Welding Set up welding equipment Flat position Gas Tungsten Arc Welding Set up welding equipment Flat position

## Method(s) of Instruction

- Lab (04)

## Instructional Techniques

Textbook reading, demonstrations, skills evaluation, and instructional critique

## Reading Assignments

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

## Writing Assignments

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

## Out-of-class Assignments

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

## Demonstration of Critical Thinking

Project, certification plates

## Required Writing, Problem Solving, Skills Demonstration

Project, certification plates

## Eligible Disciplines

Welding: Any bachelor's degree and two years of professional experience, or any associate degree and six years of professional experience.

## Textbooks Resources

1. Required Galvry, William and Frank Marlow. Welding Essentials: Questions and Answers , 2nd ed. New York: Industrial Press, 2007

## Other Resources

1. Orange Coast College Welding Safety Test Selected handout materials to be provided and distributed by the instructor.