# WELD A115: ARC AND OXY-ACETYLENE WELDING PRACTICE LEVEL 1

ItemValueCurriculum Committee Approval11/15/2017

Date

Top Code 095650 - Welding Technology

Units 1-2 Total Units

Hours 54-108 Total Hours (Lab Hours

54-108)

Total Outside of Class Hours

Course Credit Status Credit: Degree Applicable (D)

Material Fee Ye

Basic Skills Not Basic Skills (N)

Repeatable No.

Grading Policy Standard Letter (S)

## **Course Description**

A laboratory class to develop skills in arc and oxy-acetylene welding. PREREQUISITE: WELD A100 or WELD A101 or concurrent enrollment. Transfer Credit: CSU.

# **Course Level Student Learning Outcome(s)**

- 1. Weld in various positions i.e. flat, horizontal, vertical or overhead.
- 2. Join materials using brazing
- 3. Cut materials using various thermal cutting processes
- 4. Setup and weld using various welding processes
- 5. Use various welding processes in joining metals

# **Course Objectives**

- 1. Demonstrate flat position welding
- · 2. Demonstrate horizontal position welding
- · 3. Demonstrate vertical position welding
- · 4. Demonstrate overhead position welding
- 5. Demonstrate pipe welding on horizontal plane fixed position (5G)
- 6. Demonstrate pipe welding with pipe at a 45 degree angle and fixed position (6G)
- · 7. Demonstrate tube welding
- 8. Demonstrate brazing.
- · 9. Demonstrate thermal cutting.
- · 10. Demonstrate the ability to setup welding equipment.

#### **Lecture Content**

Shielded Metal Arc Welding Flat position Horizontal position Vertical position Overhead position Oxygen Acetylene Welding Flat position Horizontal position Vertical position Overhead position Tubing Pipe Brazing Thermal cutting Gas Metal Arc Welding/Flux Cored Arc Welding Set up welding equipment Flat position Horizontal position Vertical position Overhead position Pipe Gas Tungsten Arc Welding Set up

welding equipment Flat position Horizontal position Vertical position Overhead position

#### **Lab Content**

to be completed by faculty

## Method(s) of Instruction

• Lab (04)

#### **Instructional Techniques**

Textbook reading, demonstrations, skills evaluation, and instructional critique

## **Reading Assignments**

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

## **Writing Assignments**

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

## **Out-of-class Assignments**

Skills evaluation, demonstration, and critiques Proficiency demonstrated by psycho-motor skills Proficiency demonstrated in vocabulary and meaning

# **Demonstration of Critical Thinking**

Project, certification plates

# **Required Writing, Problem Solving, Skills Demonstration**

Project, certification plates

#### **Textbooks Resources**

1. Required Galvery, William and Frank Marlow. Welding Essentials: Questions and Answers , 2nd ed. New York: Industrial Press, 2007

#### Other Resources

1. Orange Coast College Welding Safety Test Selected handout materials to be provided and distributed by the instructor.